

JUN 26 2008

Application No.: 10/827,446  
Reply to Office Action of January 2, 2008

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#### REMARKS

Applicants thank the Examiner for the very thorough consideration given the present application.

Claims 1-17 are now present in this application. Claims 1, 6, 11 and 17 are independent.

Claim 17 is added, and claims 6 and 7 is amended. No new matter is involved. Reconsideration of this application, as amended, is respectfully requested.

#### Priority Under 35 U.S.C. § 119

Applicants thank the Examiner for acknowledging Applicants' claim for foreign priority under 35 U.S.C. § 119, and receipt of the certified priority documents.

#### Information Disclosure Citation

Applicants thank the Examiner for considering the reference supplied with the Information Disclosure Statement filed on July 28, 2004, and for providing Applicants with an initialed copy of the PTO/SB/08 form filed therewith.

#### Election of Species Requirement

The Examiner has made the Election of Species Requirement final, and has withdrawn claims 1-5 and 11-16 from further consideration. The examiner incorrectly states that because Applicants did not distinctly and specifically point out errors in the restriction requirement, the response is treated as a response without traverse.

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Applicants respectfully disagree with this statement because Applicants clearly stated that the election of species was "with traverse," and point out that Applicants reserve the right to file a generic claim, and it is common knowledge, as stated in MPEP §§806.04 through 806.04(i), that once a generic claim is allowed, all of the claims directed to species in addition to the elected species which require all of the limitations of the allowed generic claim will ordinarily be allowable over the prior art.

Applicants respectfully submit that the traversal of the election of species requirement was proper in that Applicants clearly stated that if they present an allowable generic claim, they will be entitled to claims to species other than the elected species if those claims contain all of the limitations of the allowable generic claim, e.g., depend from the allowable generic claim.

Rejection Under 35 U.S.C. § 112, 2<sup>nd</sup> Paragraph

Claims 6-10 stand rejected under 35 U.S.C. § 112, 2<sup>nd</sup> Paragraph for being indefinite. This rejection is respectfully traversed.

The Examiner indicates that in the elected species, the second member is circumferentially disposed about the first member and that they are not disclosed as being parallel.

In order to overcome this rejection, Applicants have amended claim 6 to recite that the first and second members lie in the same plane, which is shown in Fig. 7, for example.

Applicants respectfully submit that the claims, as amended, particularly point out and distinctly claim the subject matter which Applicants regard as the invention.

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Accordingly, reconsideration and withdrawal of this rejection of claims 6-10 are respectfully requested.

Rejections under 35 U.S.C. §103

Claims 6 and 10 stand rejected under 35 U.S.C. § 103(a) as being unpatentable over U.S. Design Patent 368,965 to Nakata et al. ("Nakata") in view of U.S. Patent 6,305,326 to Suchowski et al. ("Suchowski"). This rejection is respectfully traversed.

A complete discussion of the Examiner's rejection is set forth in the Office Action, and is not being repeated here.

Applicants respectfully submit that Nakata and Suchowski are directed to fundamentally different devices, with significant structural differences, and are directed to solving different problems with significantly different structures, so much so, that these two references teach away from being combined, as suggested, in this rejection

Nakata is directed to a teeth correction toy, presumably for a human infant, a conclusion supported by the fact that an Internet search of Pigeon Corporation, the assignee of the Nakata design patent, resulted in its 2004 Annual Report which indicates that it handles, among other items, teething products and other human infant (baby) related items. See the 16 page 2004 Annual Report of Pigeon Corporation, attached hereto.

Nakata does not disclose that its teeth correction toy is a tooth hardening device, as claimed. Nor does Nakata disclose that its teeth correction surfaces have different hardnesses. Even the Office Action admits that Nakata fails to disclose that its toy's teeth correcting member surfaces have different hardnesses.

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In an attempt to remedy this deficiency, the Office Action turns to Suchowski, which explicitly states that it is directed to a synthetic chew toy for dogs having a rigid synthetic frame that supports a softer chew portion. However, like Nakata, Suchowski does not explicitly teach that its invention is a tooth hardening device. In other words, neither of the two applied references discloses that their devices are teeth hardening devices, despite the fact that this is a positively recited feature of Applicants' claimed invention.

Furthermore, Suchowski only discloses two different hardness materials in the context of the rigidity of its harder material to act as a frame with bulbous portions to make it resemble a dog bone and to support the softer chew portion of the device. Suchowski fails to provide any incentive to use different hardness materials other than in the context of using the harder material because of its rigidity to form a frame with bulbous portions that make the frame appear like a bone for a dog to chew on.

Applicants respectfully submit that one of ordinary skill in the art would not look to Suchowski for using two different softness materials in a context other than using the harder, more rigid, material as a support frame to enclose a uniquely structured soft chew part and to provide a dog bone shape to the support frame.

The Office Action is using Suchowski in a much broader context than its disclosure justifies for the aforementioned reasons, and for the following reasons.

Nakata's toy is not disclosed as having a frame that supports and encloses a soft chew area, so there would be no incentive to look to Suchowski to use a rigid material for Nakata's non-existent frame.

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Looking at Nakata, it does appear to have bulbous ends, but there would be no incentive to modify them to make them rigid and have some or all of the rest of the toy structure be soft because (1) Nakata's toy is not designed to appeal to a dog; (2) Nakata has no disclosure of a need to support a soft chewy structure to clean a dog's teeth, as does Suchowski; and (3) the cross-sectional views of Nakata show that the bulbous portions of Nakata appear to be supported by the central portion, not *vice-versa*, as in Suchowski.

Additionally, Nakata's teeth correction device for a human infant is used by an infant with no teeth and is in the process of cutting teeth and is designed to overcome the pain associated with cutting teeth, whereas a chew toy for a dog is designed for a puppy that is born with its teeth in place and is not cutting teeth.

Also, Suchowski has a fundamentally different structure than that of Nakata, which teach away from the proposed combination of these references. For example, Nakata discloses and claims two plate shaped members that lie in the same plane, whereas Suchowski's softer projections 345 are located above and below the plane in which the rigid frame 200 lies.

Furthermore, the softer portion of Suchowski has a fundamentally different vertical cross-sectional structure than that of its relatively harder frame, whereas Nakata's first tooth-hardening member has a similar vertical cross-section with respect to the vertical cross-section of Nakata's second tooth-hardening member.

The Office Action speculates that it would be obvious to make the first tooth-hardening member of Nakata to be made of a harder material than the second tooth-hardening member, as taught by Suchowski, "for increased chewing pleasure." Applicants respectfully disagree for the numerous reasons set forth above, which teach away from making the proposed combination of

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these two significantly different references, and because the possibility of a dog achieving greater chewing pleasure from using Suchowski's chew toy has not been shown (by objective factual evidence) to correspond to, or correlate with, a teething baby receiving increased chewing pleasure with its teeth correction toy.

Applicants respectfully submit that the Office Action does not provide objective factual evidence that one of ordinary skill in the art of the claimed invention, which is human infant teething devices, would have a proper incentive to look at Suchowski, with its significant structural and functional differences and overall purpose differences, and to overlook its significant structural and functional differences, and to just arbitrarily change the material of selected portions of the significantly different Nakata toy, to arrive at the claimed invention.

Accordingly, Applicants respectfully submit that the Office Action does not make out a *prima facie* case of obviousness of the claimed invention based on these applied references.

Reconsideration and withdrawal of this rejection of claims 6 and 10 are respectfully requested.

Claims 7 and 8 stand rejected under 35 USC §103(a) as being unpatentable over Nakata in view of Suchowski and further in view of U.S. Patent 2,532,116 to Monaco. This rejection is respectfully traversed.

Claim 7, as amended, positively recites that the first hardening member has a space formed substantially in a center portion of the first tooth-hardening member, the space being contained within two transparent covers which abut one another.

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Neither applied reference contains such a positively recited combination of features. So, no matter how these references are combined, they cannot result in, or otherwise render obvious, the claimed invention.

Additionally, because Monaco is not applied to remedy the aforementioned deficiencies in the Nakata-Suchowski reference combination, even if, for sake of argument only, one of ordinary skill in the art were properly motivated to modify the Nakata-Suchowski reference combination in view of Monaco, as suggested, the resulting modified version of Nakata would not meet or otherwise render obvious, the claimed invention.

Accordingly, Applicants respectfully submit that the Office Action does not make out a *prima facie* case of obviousness of the claimed invention based on these applied references.

Reconsideration and withdrawal of this rejection of claims 7 and 8 are respectfully requested.

Claim 9 stands rejected under 35 USC §103(a) as being unpatentable over Nakata in view of Suchowski and U.S. Patent 2,532,116 to Monaco, and further in view of U.S. Patent 1,117,093 to Ripley. This rejection is respectfully traversed.

Initially, the Nakata-Suchowski-Monaco reference combination does not disclose or suggest, or otherwise render obvious claim 7, from which claim 9 depends, for reasons discussed above. Moreover, Ripley is not applied in this rejection to remedy the aforementioned deficiencies of the Nakata-Suchowski-Monaco reference combination with respect to claim 7. So even if, solely for sake of argument, that one of ordinary skill in the art were properly motivated to modify the

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Nakata-Suchowski-Monaco reference combination in view of Ripley, as suggested, the resulting modification of Nakata would still not be met, suggested, or otherwise rendered obvious.

Furthermore, Ripley does not disclose the abutment feature of the transparent covers, which is an additional reason why this reference combination does not render obvious the claimed invention.

Accordingly, Applicants respectfully submit that the Office Action does not make out a *prima facie* case of obviousness of the claimed invention based on these applied references.

Reconsideration and withdrawal of this rejection of claim 9 are respectfully requested.

New Claim 17

Claim 17 has been added for the Examiner's consideration. Applicants submit that claim 17, which is fully supported by Applicant's disclosure as shown in Figs. 5-9 and in the portions of the specification describing these figures, including from page 6, line 35 through page 10, line 24, defines features that are neither disclosed nor suggested by any of the applied art and are therefore allowable.

Additional Cited References

Because the remaining references cited by the Examiner have not been utilized to reject the claims, but have merely been cited to show the state of the art, no comment need be made with respect thereto.

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Conclusion

All of the stated grounds of rejection have been properly traversed, accommodated, or rendered moot. Applicants therefore respectfully request that the Examiner reconsider all presently outstanding rejections and that they be withdrawn. It is believed that a full and complete response has been made to the outstanding Office Action, and as such, the present application is in condition for allowance.

If the Examiner believes, for any reason, that personal communication will expedite prosecution of this application, the Examiner is invited to telephone James T. Eller, Jr., Registration No. 39,538, at (703) 205-8000, in the Washington, D.C. area.

Prompt and favorable consideration of this Amendment is respectfully requested.

If necessary, the Commissioner is hereby authorized in this, concurrent, and future replies, to charge payment or credit any overpayment to Deposit Account No. 02-2448 for any additional fees required under 37 C.F.R. §§ 1.16 or 1.17; particularly, extension of time fees.

Dated: June 26, 2008

Respectfully submitted,

By 

Paul C. Lewis

Registration No.: 43,368

BIRCH, STEWART, KOLASCH & BIRCH, LLP

8110 Gatehouse Road

Suite 100 East

P.O. Box 747

Falls Church, Virginia 22040-0747

(703) 205-8000

Attorney for Applicant

Enclosure: 2004 Annual Report for Pigcon Corporation – 16 pages

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# Annual Report 2004

For the year ended January 31, 2004



## At a Glance

Products Handled	Business Environment																
<p><b>Baby and Child Care</b></p> <p><b>Breast-feeding-related products</b> Baby bottles, baby bottle nipples, baby bottle cleansers and sterilizers, disinfecting equipment, baby bottle cleansing brushes, sterilized tongs, breast pads, breast pumps</p> <p><b>Weaning-related products</b> Baby mugs, cooking equipment, feeding accessories, bibs, baby food, baby beverages</p> <p><b>Skincare products</b> Soaps, shampoos, oils, lotions, sunscreens, powders, baby wipes, wet tissues</p> <p><b>Others</b> Children's pharmaceuticals, digital thermometers, thermometer/barometers, scales, bathwater thermometers, child-safety goods, cotton swabs, toothbrushes, nail clippers, cooling pillows, cooling sheets, pacifiers, teething products, toys, bath toys</p> <p><b>Child-rearing support services</b> Operation of child-minding and daycare centers, babysitter dispatch services</p>	<p>Pigeon's baby and child care business covers the full range of baby-related products, including breast-feeding- and weaning-related items, diapers, and skincare products, as well as provision of child-rearing support services. This is a core business that accounts for more than 80% of Pigeon's revenues. We are the industry leader in this category, and the Pigeon brand has earned a reputation for safety, peace of mind, and reliability.</p> <table> <tr> <td>Pigeon Home Products Co., Ltd.</td><td>¥300 million</td></tr> <tr> <td>PHP Hyogo Co., Ltd.</td><td>¥240 million</td></tr> <tr> <td>PHP Ibaraki Co., Ltd.</td><td>¥222 million</td></tr> <tr> <td>Pigeon Singapore Pte. Ltd.</td><td>SGD1,670 thousand</td></tr> <tr> <td>Pigeon (Shanghai) Co., Ltd.</td><td>US\$750 thousand</td></tr> <tr> <td>Pigeon Industries (Thailand) Co., Ltd.</td><td>THB144 million</td></tr> <tr> <td>Thai Pigeon Co., Ltd.</td><td>THB122 million</td></tr> <tr> <td>Pigeon Hearts Co., Ltd.</td><td>¥100 million</td></tr> </table>	Pigeon Home Products Co., Ltd.	¥300 million	PHP Hyogo Co., Ltd.	¥240 million	PHP Ibaraki Co., Ltd.	¥222 million	Pigeon Singapore Pte. Ltd.	SGD1,670 thousand	Pigeon (Shanghai) Co., Ltd.	US\$750 thousand	Pigeon Industries (Thailand) Co., Ltd.	THB144 million	Thai Pigeon Co., Ltd.	THB122 million	Pigeon Hearts Co., Ltd.	¥100 million
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<p><b>Healthcare</b></p> <p><b>Nursing care products</b> Adult disposable diapers, incontinence pads and pants, diaper covers, waterproof sheets, pillows, abdominal wipes, body wipes, urine and fecal containers, shampoos, sterilizers, deodorizers, crockery, bibs, oral hygiene products, walkers</p> <p><b>Nursing care services</b> Nursing-care services in Tochigi Prefecture</p>	<p>Healthcare is an important part of Pigeon's "three-generation marketing" strategy. We believe that this business will become a key pillar in the Corporation's operations given the rapid growth of the nursing care</p> <table> <tr> <td>Pigeon Home Products Co., Ltd.</td><td></td></tr> <tr> <td>PHP Hyogo Co., Ltd.</td><td></td></tr> <tr> <td>Tahira Co., Ltd.</td><td>¥210 million</td></tr> <tr> <td>Pigeon Manaka Co., Ltd.</td><td>¥10 million</td></tr> </table>	Pigeon Home Products Co., Ltd.		PHP Hyogo Co., Ltd.		Tahira Co., Ltd.	¥210 million	Pigeon Manaka Co., Ltd.	¥10 million								
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<p><b>Others</b></p> <p><b>Women's care products</b> Dietary supplements, maternity goods</p> <p><b>Others</b> Wet tissues</p>	<p>In this segment, the parent company sells general-use consumable products, as well as health foods supplied by Pigeon Home Products, a subsidiary,</p> <table> <tr> <td>Pigeon Home Products Co., Ltd.</td><td></td></tr> <tr> <td>Pigeon Will Co., Ltd.</td><td>¥100 million</td></tr> </table>	Pigeon Home Products Co., Ltd.		Pigeon Will Co., Ltd.	¥100 million												
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In this document, statements other than historical facts are forward-looking statements that reflect Pigeon Corporation's plans and expectations. These forward-looking statements involve risks, uncertainties, and other factors that may cause actual results and achievements to differ from those anticipated.

## and Group Companies

## Main Products

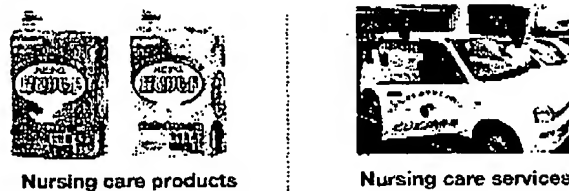
We were quick to establish an overseas presence, setting up a subsidiary in Singapore in 1978. Since then, we have formed manufacturing companies in Thailand, Indonesia, and China, enabling us to deliver products that meet the cultural attributes of various nations. Today, we are steadily increasing overseas sales, especially to Asia, as well as the Middle East and Europe. This segment is becoming a central driver of growth for the Pigeon Group.

- 100.0% Manufacture of toiletry products
- 100.0% Manufacture of Pigeon-brand nonwoven fabric products
- 88.5% Manufacture of Pigeon-brand wet tissues
- 100.0% Manufacture and sale of Pigeon's trademark maternity and infant products
- 100.0% Manufacture and sale of Pigeon's trademark maternity and infant products
- 97.5% Manufacture of Pigeon's trademark maternity and infant products
- 53.0% Manufacture of Pigeon's trademark infant products
- 100.0% Consignment operation of daycare and child-minding centers



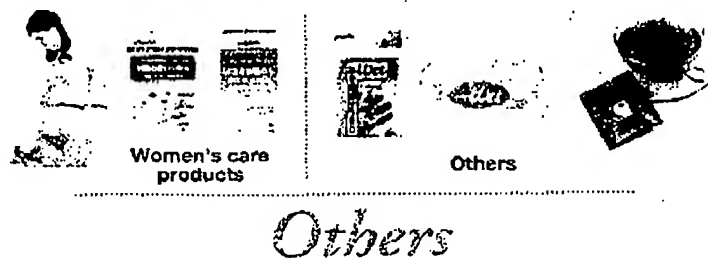
market. Pigeon Manaka Co., Ltd., a subsidiary, provides home nursing care services. On February 2, 2004, Tahira Co., Ltd., a maker of nursing care products, became a subsidiary in this segment.

- 60.0% Manufacture and sale of products for nursing care facilities
- 87.0% Sale of Pigeon-brand nursing care products; provision of home nursing care services



and items supplied by other companies. Another subsidiary, Pigeon Will, mainly sells maternity undergarments supplied by affiliated companies.

- 100.0% Sale of maternity and infant products



(As of February 2, 2004)

## To Our Shareholders

Based on our corporate commitment, "providing the gift of love to all," we are mobilizing our child-rearing business to support the lifestyles of families everywhere.

### Message from the Management

We are leveraging the Pigeon brand and the quality of our management by stepping up our "three-generation marketing" strategy to build a high corporate profile that is recognized worldwide.

### Results

The fiscal year ended January 31, 2004, was the second year of Corporate Value Creation 21, our medium-term management plan. During the year, we pursued aggressive management and sales strategies and built internal frameworks allowing swift, correct decision-making even in times of drastic changes in the business environment. We also focused on reinforcing cost-competitiveness by revamping the earnings structure of the entire Group.

In the child-rearing and healthcare markets, the trend of declining prices, especially for consumables, has started to bottom out. Nevertheless, business conditions remained generally difficult.

Consolidated net sales for the year totaled ¥34,156 million, up 3.3% from the previous year. Ordinary income grew 8.0%, to ¥2,504 million, and net income climbed 49.5%, to ¥1,270 million.

### Corporate Value Creation 21:

#### A Progress Report

As mentioned, the period under review was the second year of Corporate Value Creation 21, our management plan for the three years to January 2005. The plan incorporates Pigeon's original "three-generation marketing" strategy targeting, babies, mothers, and the elderly. It was an important year in many respects. For a



Seichi Matsumura  
President and Chief Operating Officer

start, we employed an aggressive "selection and concentration" policy in realigning our asset portfolio, with the emphasis on maximizing corporate value. In fact, we sold practically all of our holdings of marketable securities, and we slashed interest-bearing debt from ¥4,513 million to ¥2,442 million.

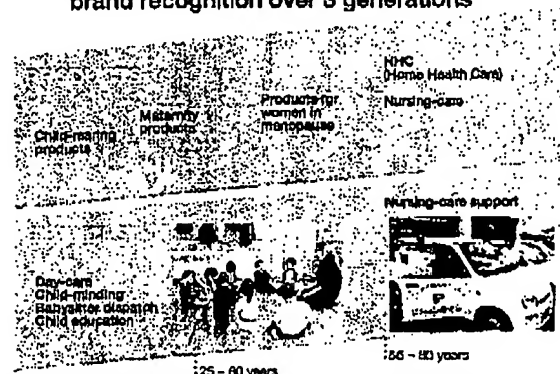
As a result, our asset-turnover ratio improved from 1.04 to 1.13 times, and the ratio of ordinary income to net sales grew from 7.0% to 7.3%. The ratio of ordinary income to total assets reached 8.1%, surpassing our 8% target one year earlier than planned. In summary, therefore, we made significant progress, both quantitatively and qualitatively, in improving our asset efficiency.

### ●●● Expanding our business: Raising Pigeon-brand recognition over 3 generations

#### Consolidated Results (years ended January 31)

(¥ millions, %)				
Segment	2004	2003	Change	% change
Baby and child care	27,919	27,447	472	1.7
Healthcare	3,898	3,739	159	4.3
Others	2,338	1,870	468	25.0
Total	34,156	33,057	1,099	3.3

In the year under review, Pigeon's maternity-related products business (previously included in the Baby and Child Care segment) became part of the women's care category of the Others segment. This move was designed to strengthen the Corporation's "three-generation marketing" strategy. The women's care business, which includes dietary supplements in addition to maternity products, has evolved into an important domain in itself. In the latter half of the previous fiscal year, the Corporation undertook a reorganization, setting up a division to develop textiles, centering on maternity garments.



## Pigeon's Growth Strategies

Based on its corporate commitment, "providing the gift of love to all," the Pigeon Group is dedicated to helping those in need—while pregnant, giving birth, and rearing children, as well as in old age. Our policy is to develop our business by delivering products and services that address the needs of these people. Fulfilling our role as a "lifestyle support company focusing on child rearing," we are leveraging the Pigeon brand and the quality of our management to build a high corporate profile that is recognized worldwide.

### Targeting Renewed Growth

Amid a dramatically changing domestic business environment, characterized by low birth rates and an aging population, the Pigeon Group is focusing on three important growth areas: the child-rearing support business, the healthcare (previously "nursing care") business, and overseas business. By targeting its investment resources in these three areas, the Group is seeking to solidify its position and ensure renewed progress in the 21st century.

In the healthcare segment, Tahira Co., Ltd., which makes and sells nursing care products for the elderly, became a subsidiary in February 2004. We expect the nursing care market to expand considerably in line to Japan's aging

population. The purchase of Tahira as a developer, manufacturer, and seller of nursing care products will produce synergies with the parent company, which has strong consumer-oriented sales capabilities. We now have a broad enough presence to grow the healthcare business into the Group's No. 2 core operation, following baby and child care products. Healthcare products are expected to account for around 20% of consolidated net sales in the fiscal year to January 2005.

Going forward, we will also strengthen our focus on our child-rearing support business and overseas business. The following pages provide a detailed explanation of our strategies and activities in these businesses.

### ●●● Average monthly expenditures per infant

(Source: Pigeon) (¥)

Products	1998	1999	2000	2001	2002
Powdered milk	1,813	1,711	1,836	1,798	1,630
Baby food	888	982	915	785	908
Cow's milk	858	809	557	514	372
Snacks	769	831	749	718	708
Other food	2,173	2,250	2,087	1,876	1,638
Subtotal (food)	6,319	6,363	6,144	5,891	5,285
Clothes (under, outer), shoes, etc.	3,937	3,685	3,741	3,435	3,763
Cloth diapers, diaper covers/liners, etc.	121	99	189	156	88
Disposable diapers	3,446	3,345	3,184	3,257	3,285
Cloth diaper rental	19	28	31	33	25
Subtotal (clothes, diapers)	7,523	7,157	7,145	6,891	7,180
Medical treatment, pharmaceuticals	931	1,047	781	748	584
Toys	1,237	1,281	1,270	1,235	1,538
Picture books	387	423	403	440	552
Subtotal (toys, picture books)	1,825	1,705	1,673	1,675	2,090
Breastfeeding/feeding crockery	247	241	284	308	269
Bathing/hygiene accessories	901	1,127	1,103	1,123	1,069
Subtotal (breastfeeding, weaning, bathing, hygiene)	1,148	1,368	1,387	1,431	1,328
Outdoor, furniture, beds, etc.	1,632	1,686	2,304	1,432	1,935
Total	19,178	18,328	18,434	17,869	18,331

### ●●● Size of Japanese market for home healthcare products (value of units shipped)

(Source: Pigeon) (¥ millions)

Products	2001	2002
Nursing care foods	48,850	50,150
Bibs	630	660
Medicine containers	330	340
Crockery, cutlery	1,660	1,700
Wheelchairs	5,200	5,560
Walkers	220	240
Walk-assistors	1,500	1,600
Walking sticks	20	20
Electric wheelchairs	480	570
Nursing care mattresses	980	1,020
Inflatable mattresses	400	440
Bath safety products (hand grips, rubber mats)	1,330	1,500
Waterproof sheets (disposable)	300	330
Waterproof sheets (reusable)	600	680
Adult body wipes (non-flushable)		280
Adult abdominal wipes (flushable)		250
Adult abdominal wipes (non-flushable)		200
Other adult wipes		240
Toilet deodorizers		5,440
Room deodorizers		4,780
Hand sterilizers		2,800

(All figures have been rounded down)

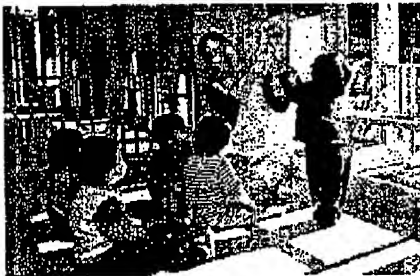
Products	2001	2002
Other sterilizers (not for humans)		1,880
Sterilizers (for humans)	430	470
Detergents		1,350
Dry shampoos		3,880
Other skincare products for nursing use (shampoos, soaps)		650
Denture care products	8,500	8,300
Disposable diapers (flat type)	7,500	7,310
Disposable diapers (shorts type)	17,360	17,510
Disposable diapers (adhesive-strip type)	10,980	11,000
Urine-absorbent pads (regular use)		9,140
Urine-absorbent pads (night/prolonged use)	14,120	5,800
Disposable diapers (nursing care use)	3,050	3,180
Incontinence pants (with absorption belt)	3,050	3,090
Incontinence pants (without absorption belt)	2,100	2,100
Diaper covers	2,000	2,220
Portable toilets (plastic)	1,960	2,000
Portable toilets (furniture-fitted)	860	820
Home safety accessories (hand-grips, ramps, platforms)	3,640	3,840
Underwear		2,520
Support garments		680
Pajamas		1,680

## 1. Child-Rearing Support Business

### Basic Strategy

We are seeking to dramatically raise our market presence by taking advantage of brand synergies arising from our activities in two areas—manufacture and sale of baby and child care products, and our child-rearing support operations—both of which have evolved from many years of infant-related research. By capitalizing on these synergies, we intend to consolidate our competitive position.

To this end, on August 1, 2003, we transferred the operations of three businesses handled by the parent company—child-minding, daycare, and babysitter-dispatch services—to Pigeon Kids World Co., Ltd. (now Pigeon Hearts Co., Ltd.), a wholly owned subsidiary. The parent company and Pigeon Hearts are now spearheading the Group's child-rearing support business while maximizing the synergies that result.



Pigeon Land Josso

### Child-Rearing Support

Pigeon Land Nerima Takanodai, a directly managed child-minding center, began operations in July 2003, having obtained official authorization from the Tokyo Municipal Government. It has since performed solidly.

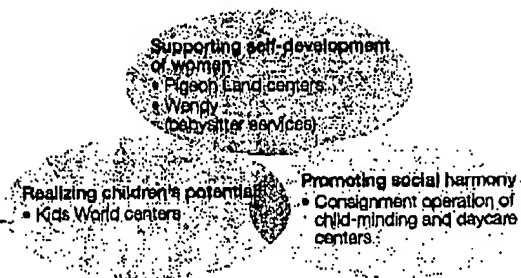
Operating multiple child-minding centers provides beneficial experience and knowledge that can be applied elsewhere in our operations. The parent company ensures that such knowledge is transmitted across its network of centers. We also transmit the latest child-minding-related data and our accumulated know-how to our various centers.

One of Pigeon's strengths is its ability to combine high quality with merits of scale. Taking advantage of this strength, we will seek to help improve the quality of child-minding throughout Japan. In recognition of our contribution, on April 1, 2004, we took over operations of in-hospital child-minding facilities run by the Mutual Aid Association of the Ministry of Health, Labor and Welfare (MHLW).

The objective of the Mutual Aid Association is to look after the welfare of national public servants. It is made up of employees from national government-run hospitals and nursing homes. Operation of in-hospital child-minding facilities is a key function of the Association, which has a long history in the child-rearing support field. In the spring of 2004, all of Japan's national hospitals and nursing homes were privatized, and the operation of their child-minding centers, numbering 118 in total, was entrusted to Pigeon. This is testimony to the high level of trust the government places in us.

### ●●● Pigeon Group's child-rearing support operations (as of May 31, 2004)

1. Pigeon Land child-minding centers	3. In-company child-minding operations
※ Pigeon Land Josso (Ibaraki Prefecture)	13 locations (companies include Hitachi, Toyota, Mazda, and Vodafone Japan)
※ Pigeon Land Suita (Osaka Prefecture)	
※ Pigeon Land Kashiwa (Chiba Prefecture)	
※ Pigeon Land Rittou (Shiga Prefecture)	
※ Pigeon Land Nerima Takanodai (Tokyo)	4. Child-minding operations within national government hospitals
※ Pigeon Land Yuki-gaya (Tokyo)	※ 118 national hospitals around Japan
※ Sanno Child-Minding Center (Tokyo)	
2. Child-minding operations within commercial facilities (under consignment)	5. Baby-sitter dispatch services
Isetan department store (Fuchu, Tokyo)	Pigeon Wendy (services the Kanto, Kansai, and Nagoya areas)
Seibu department store (Kebukuro, Tokyo)	
Hotel New Otani Osaka	
Ajiku Hospital (Hiroo, Tokyo)	6. Kids World child-minding centers
Aeon Kawasaki Shopping Center (Kawasaki)	35 locations around Japan
Sogo department store (Yokohama)	
Korona World leisure centers (Sendai and Aomori)	
+ 11 other locations	Note (※): Pigeon Land child-minding centers and centers within national government hospitals are operated by the parent company. All others are operated by Pigeon Hearts Co., Ltd.



Seeking to further raise the quality of our services, we have appointed dedicated supervisors at our facilities around the nation to provide backup to our child-minding operations. We are also employing information technologies to build a framework for providing efficient and comprehensive support across our network of child-minding centers and regional operations.

### Pigeon Hearts

Pigeon Hearts Co., Ltd., a wholly owned subsidiary, is involved in the following areas:

- Operation of "Kids World" child-minding centers
- Dispatch of babysitters
- Provision of daycare services within commercial facilities
- Operation of in-company child-minding centers



Kids Station (child-minding facility within Vodafone Japan)

Now, we will describe some other areas in which Pigeon has earned high acclaim.

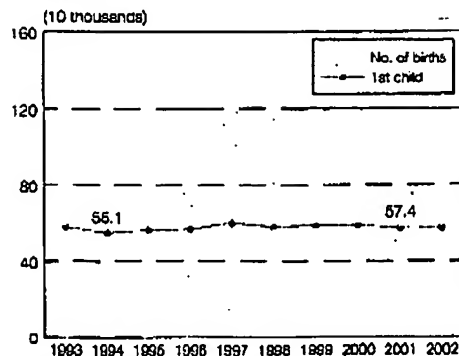
In Moriama Ward of Nagoya City, a company called Nagoya Guideway Bus is building Yutori Line, Japan's first new bus-rail transportation system, aimed at enhancing access to the city's central business district. This major infrastructural project promises to boost the development of the area and open up new opportunities.

In March 2004, Pigeon Hearts started a new business in an effort to improve services for Yutori Line commuters and meet the needs of local residents. By providing a value-added component to the traditional "park and ride" concept, we created a new concept called "child-minding and ride." This is embodied in Pigeon Yutori Land, a new child-rearing support facility providing high-quality child-minding services and an infant education program. Through the facility, Pigeon Hearts is addressing many of the needs of local residents with respect to rearing children. Parents come to the parking area, leave their children at the center, and board the Yutori Line. As such, they can travel comfortably and avoid traffic jams.

### Unrivaled Track Record

The scope of the Pigeon Group's child-rearing support operations is unparalleled in Japan. The parent company operates six child-minding facilities (including three licensed child-minding centers and one certified center), while Pigeon Hearts operates and provides know-how to 200 child-minding and daycare facilities, including in-company centers.

### ●●● Total no. of births; No. of 1st child births



Total monthly spending (1st child)	¥21,137
Total monthly spending (2nd child)	¥15,492

### Pigeon Hearts Co., Ltd.

#### • Business concept

To realize the potential of children, support women's employment and the rearing of children, and promote social harmony.

#### • Business policy

Pigeon Hearts aims to be the dominant player in the rapidly expanding market for child-rearing support services. To this end, we will pursue top-level integration of all our child-rearing functions—from basic research to development, operation, and management—and thus further raise the quality of our services.



## 2. Overseas Business

Seeking to provide renewed impetus to Groupwide earnings, Pigeon is strengthening its international operations by building personnel development systems and forming strategic alliances with overseas institutions.

A key feature of our overseas business is the accumulated trust that customers place in our products and the Pigeon brand. Trust is a major factor affecting sales of our products, especially baby bottles, breast-feeding-related items, pacifiers, and toys. These and other Pigeon products are highly trusted, which is why they continue to sell well overseas.

At present, the Pigeon Group's overseas sales amount to around ¥4.0 billion annually, of which about half are exports. Sales in South Korea, China, and the Middle East are particularly strong.

In Southeast Asia, Pigeon Industries (Thailand) Co., Ltd., a subsidiary, makes Pigeon-brand products and ensures the stable supply of those products to the quickly growing North American market. Key items made by that subsidiary include wet tissues and breast pads, which we have positioned as strategic products for the global market. For this reason, we have just completed capital spending of around ¥500 million to upgrade its facilities.

With a population of more than 1.2 billion and a rapidly developing economy, China has obtained World

Trade Organization (WTO) membership and will host the 2008 Olympic Games in Beijing. To secure a firm footing in such a quickly growing economy, we are steadily raising recognition of Pigeon as a high-end brand.

Pigeon (Shanghai) Co., Ltd., a wholly owned subsidiary, was established in April 2002 to spearhead our sales activities in China and has greatly boosted our market share in that nation. We hope to strengthen and upgrade production in China in the future.

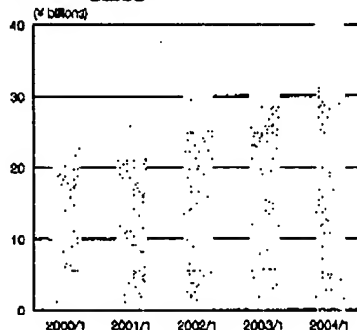
In North America, we have made solid progress to date, mainly in the OEM market. In April 2004, we formed an agreement with Lansinoh Laboratories, Inc., a well-known local maker of breast-feeding-related products. Under the agreement, Lansinoh will become a wholly owned subsidiary of Pigeon. Our intention here is to solidify our marketing presence in North America and secure sales channels with prominent retailers, thereby reinforcing sales of breast-feeding-related products in the region. In the past, we have done business with Lansinoh, and after the acquisition we will gradually integrate its operations into our own. Our management team believes that such a strategy will help maximize corporate value over the medium and long terms. The acquisition is expected to boost Pigeon Group net sales by ¥900 million, to ¥41.4 billion, in the year to January 2005. Ordinary income is forecast to rise to ¥2.7 billion.

● Shanghai (China)

● Bangkok (Thailand)

● Singapore

●●● Consolidated overseas sales



... East Asia  
- Middle East



Pigeon Industries (Thailand) Co., Ltd.





## Management's Discussion and Analysis of Operations

### Corporate Group

The Pigeon Group consists of the Pigeon Corporation (the parent company), 11 consolidated subsidiaries, and two equity-method affiliates. The Group is engaged mainly in the manufacture and sale of baby care, child care, and healthcare products, as well as in the provision of child-rearing and healthcare support services.

### Environment and Performance

In the first half of the year under review, the state of the Japanese economy was relatively uncertain, due to concerns about the impact of the Iraq war on the U.S. economy and the SARS outbreak on East Asian economies. Thanks to swift conclusions to both events, however, causes for concern gradually dissipated. As a result, the U.S. economy turned around and the Chinese economy expanded firmly in the second half of the period. This led to a slight recovery in capital investments and improved financial performances of Japanese companies and a steady, albeit modest, recovery in the domestic economy.

The year in review was the second year of the period covered by the Pigeon Group's medium-term management plan, Corporate Value Creation 21. During the year, we pursued aggressive management and sales strategies and built internal frameworks allowing swift, correct decision-making even in times of drastic changes in the business environment. We also focused on reinforcing cost-competitiveness by revamping the earnings structure of the entire Group.

The trend of declining prices in the baby care and healthcare markets—the Group's principal areas of involvement—has started to bottom out. Nevertheless, business conditions remained generally difficult.

Consolidated net sales for the year totaled ¥34,156 million, up 3.3% from the previous year.

Despite higher selling, general, and administrative expenses, operating income rose 6.2%, to ¥2,651 million. This was mainly due to a significant reduction

in other expenses stemming from elimination of foreign exchange losses and lower interest expenses.

Return on equity (ROE) for the year was 7.0%, up from 4.9% in the previous term. The equity ratio rose 6.6 points, to 61.7%.

Net income climbed 49.5%, to ¥1,270 million, and net income per share rose to ¥63.59, from ¥43.02.

### Profit Appropriation Policy

With respect to appropriating earnings, our policy is to actively return profits to shareholders. We do this by paying stable and ongoing cash dividends, with the emphasis on raising dividend levels where possible. Here, we take into account all relevant factors, such as corporate performance and dividend payout ratio. For the period under review, we declared a year-end dividend of ¥8.00 per share, bringing total annual dividends to ¥16.00 per share (after adding the ¥8.00 interim dividend).

### Segment Review

Due to a reclassification of its operations in the year under review, the Group's maternity-related business, formerly part of the "Baby and Child Care" segment, is now included in the "Others" segment. Also, the "Nursing Care" segment has been renamed "Healthcare." The previous year's figures have been modified to reflect the reclassification and allow accurate year-on-year comparisons.

### Baby and Child Care

Sales in this segment amounted to ¥27,919 million, up 1.7% from the previous year. Segment operating income grew 4.3%, to ¥5,171 million.

The trend of declining prices, especially of consumables, in this segment showed signs of bottoming out. However, our main customers—operators of drugstores and retail outlets specializing in baby products—accelerated the pace of new-store openings, leading to intense price competition that may continue in the future.

In response, Pigeon strove to further reinforce the competitiveness of its main retail customers by launching distinctive new products onto the market.

In child-rearing support services, Pigeon Land Nerima Takanodai, a directly managed child-minding center, began operating in July 2003, having obtained official authorization from the Tokyo Municipal Government. Also, we accelerated expansion of our in-company child-minding center operations on behalf of large corporations, such as Hitachi, Ltd., Toyota Motor Corp., Banyu Pharmaceutical Co., Ltd., Vodafone K.K., and Shinsei Bank, Limited.

In overseas markets, the SARS outbreak caused stagnation in exports to some regions. However, sales to South Korea and the Middle East were solid. Good performers included baby food, breast pads, baby bottle nipples, and baby wipes. Pigeon Industries (Thailand) Co., Ltd., a subsidiary, reported strong increases in production and sales of wet tissues and breast pads. That company also posted a major jump in OEM sales of breast pads. Going forward, we will strive to expand sales of wet tissues and breast pads as strategic products for the global market. Meanwhile, Pigeon (Shanghai) Co., Ltd., a wholly owned subsidiary, pursued sales activities designed to spread the use of Pigeon products in hospitals. Our aim here is to expand our share of the rapidly growing Chinese retail store market.

#### Healthcare

Sales in this segment rose 4.3%, to ¥3,898 million. Segment operating income totaled ¥324 million, compared with an operating loss of ¥113 million in the previous fiscal year.

Revenues in this segment derive mainly from sales of incontinence pads. Seeking to expand market share and boost segment revenues, we undertook aggressive sales activities in the year under review. These efforts enabled us to exceed our sales targets. Pigeon Manaka Co., Ltd., which provides healthcare dispatch services for the elderly, continued establishing close ties with its local communities in Tochigi Prefecture.

#### Others

Sales from other operations totaled ¥2,338 million.

Women's care products account for the bulk of revenues in this segment. During the year, we launched dietary supplements and herbal teas designed to enhance the comfort of women experiencing physical and spiritual changes associated with pregnancy. We also actively sold skincare products, including a cream to prevent stretch marks, to retail stores. Year-on-year sales grew dramatically as a result. Meanwhile, Pigeon Will Co., Ltd., a consolidated subsidiary, reaped the benefits of its aggressive sales activities. Consequently, both revenues and profits in this segment improved.

#### Projections

For the fiscal year to January 2005, the Group forecasts consolidated net sales of ¥41.4 billion (up 18.6%), ordinary income of ¥2.7 billion (up 7.8%), and net income of ¥1.6 billion (up 26.0%).

#### Cash Flows

Net cash provided by operating activities amounted to ¥2,156 million, down 34.9%. Principal causes of this decline included a major increase in employees' retirement benefits, losses on sales of securities, and a significant decrease in trade payables.

Net cash provided by investing activities totaled ¥374 million, compared with ¥961 million used in such activities in the previous year. Major contributing factors in this improvement included a substantial increase in proceeds from sales of investments in securities.

Net cash used in financing activities was ¥2,427 million, down 28.1%. This was mainly due to significant repayments of short- and long-term debt.

Cash and cash equivalents at the end of the year amounted to ¥3,223 million, up ¥86 million, or 2.7%, from a year earlier.

## Financial Data

### Consolidated Balance sheets

(January 31, 2003 and 2004)

	Millions of yen		Thousands of U.S. dollars
	2003	2004	2004
<b>ASSETS</b>			
<b>Current Assets:</b>			
Cash and time deposits	¥ 3,137	¥ 3,223	\$ 30,389
Notes and accounts receivable	7,508	7,544	71,119
Marketable securities	0	0	0
Inventories	2,791	2,876	27,115
Other current assets	489	771	7,276
Total current assets	13,927	14,416	135,905
<b>Fixed Assets:</b>			
<b>Tangible Fixed Assets</b>	13,689	13,034	122,874
<b>Intangible Fixed Assets</b>	604	637	6,010
<b>Investments and Other Assets</b>	3,603	2,123	20,017
Investment securities	2,384	1,021	
Total fixed assets	17,906	15,795	148,902
Adjustments on foreign currency statement translation	—	—	—
<b>Total Assets</b>	<b>¥ 31,833</b>	<b>¥ 30,212</b>	<b>\$ 284,807</b>
<b>LIABILITIES</b>			
<b>Current Liabilities:</b>			
Notes and accounts payable	¥ 5,268	¥ 4,900	\$ 46,192
Accrued amount payable	1,026	1,187	11,199
Income taxes payable	708	145	1,376
Accrued employees' bonuses	338	337	3,180
Other current liabilities	3,036	2,300	21,684
Total current liabilities	10,376	8,871	83,631
Straight bonds	—	—	—
<b>Long-Term Liabilities:</b>			
Long-term borrowings	2,106	902	8,508
Other long-term liabilities	932	1,442	13,594
Total long-term liabilities	3,038	2,344	22,102
<b>Total Liabilities</b>	<b>13,415</b>	<b>11,216</b>	<b>105,734</b>
<b>Minority Interests</b>	<b>865</b>	<b>348</b>	<b>3,286</b>
<b>SHAREHOLDERS' EQUITY</b>			
Capital stock	5,199		
Additional paid-in capital	5,133		
Consolidated retained earnings	8,033		
Net unrealized gain on securities	(175)		
Adjustment on foreign currency statement translation	(341)		
Treasury stock	(296)		
Total shareholders' equity	17,553		
Capital stock		5,199	49,015
Additional paid-in capital		5,134	48,405
Consolidated retained earnings		8,976	84,620
Net unrealized gain on securities		(13)	(127)
Adjustment on foreign currency statement translation		(376)	(3,552)
Treasury stock		(273)	(2,574)
Total shareholders' equity		18,647	175,787
<b>Total Liabilities and Shareholders' Equity</b>	<b>¥ 31,833</b>	<b>¥ 30,212</b>	<b>\$ 284,807</b>

Note: Figures in U.S. dollars are calculated, for convenience only, at the exchange rate of ¥106.08=U.S.\$1.00.

### Consolidated Statements of Income

(For the years ended January 31, 2003 and 2004)

	Millions of yen		Thousands of U.S. dollars
	2003	2004	2004
Net Sales	¥ 33,057	¥ 34,156	\$ 321,987
Operating Costs and Expenses:			
Cost of sales	19,782	20,317	191,581
Gross profit	13,274	13,838	130,406
Selling, general and administrative expenses	10,777	11,186	105,457
Operating income	2,497	2,651	24,998
Other Income	385	332	3,133
Other Expenses	563	479	4,518
Ordinary Income	2,319	2,504	23,613
Extraordinary Income	6	157	1,483
Extraordinary Loss	497	661	6,236
Income (Loss) before Income Taxes	1,828	2,000	18,860
Income Taxes	792	389	3,672
Adjustment for Corporate Tax	(17)	238	
Less: Minority Interest in Net Income of Consolidated Subsidiaries	203	101	(2,251)
Net Income	¥ 849	¥ 1,270	\$ 11,981

Note: Figures in U.S. dollars are calculated, for convenience only, at the exchange rate of ¥106.08=U.S.\$1.00.

### Consolidated Statement of Cash Flows

(For the years ended January 31, 2003 and 2004)

	Millions of yen		Thousands of U.S. dollars
	2003	2004	2004
Cash Flows from Operating Activities	¥ 3,312	¥ 2,156	\$ 20,326
Cash Flows from Investing Activities	(961)	374	(3,527)
Cash Flows from Financing Activities	(3,375)	(2,427)	(22,882)
Translation Gain (Loss) Related to Cash and Cash Equivalents	9	(17)	(162)
Net Change in Cash and Cash Equivalents	(1,015)	85	818
Cash and Cash Equivalents at Beginning of Year	3,873	3,137	29,581
Net Change in Cash and Cash Equivalents Due to Newly Consolidated Companies	279	—	—
Net Increase in Cash and Cash Equivalents	—	—	—
Cash and Cash Equivalents at End of Year	¥ 3,137	¥ 3,223	\$ 30,389

Note: Figures in U.S. dollars are calculated, for convenience only, at the exchange rate of ¥106.08=U.S.\$1.00.

### Consolidated Retained Earnings

(For the years ended January 31, 2003 and 2004)

	Millions of yen		Thousands of U.S. dollars
	2003	2004	2004
Balance at Beginning of the Term	¥ 7,697		
Deferred tax-effect adjustment	—		
Decrease in Consolidated Retained Earnings	514		
Cash dividends paid	312		
Bonuses directors and corporate auditors	2		
Net Income	849		
Balance at End of the Term	¥ 8,033		
<Additional paid-in capital>			
Balance at Beginning of the Term		5,133	48,394
Increase in additional paid in capital			12
Acquisition of treasury stocks		1	
Total		1	
Balance at End of the Term		5,134	48,405
<Retained earnings>			
Balance at Beginning of the Term		8,033	75,731
Increase in retained earnings			
Purchase of treasury stock		1,270	
Total		1,270	
Decrease in retained earnings		319	
Cash dividends paid		8	
Bonuses directors and corporate auditors			3,093
Total		328	
Balance at End of the Term		¥ 8,976	\$ 84,620

Note: Figures in U.S. dollars are calculated, for convenience only, at the exchange rate of ¥106.08=U.S.\$1.00.

## Social Benefit Activities

Pigeon's commitment to the well-being of infants and "providing the gift of love to all" has remained unchanged since its establishment in 1957. We demonstrate this commitment by making the best products on the market and conducting education forums related to child-rearing.

In our product advertisements, we stress the importance of brushing children's teeth and setting aside ample time for feeding. These and other helpful suggestions are also part of the wealth of educational information available on our website.

The emergence of the nuclear family in the late 1970s sparked the widespread acceptance that child-rearing should be jointly undertaken by both parents. Quick to recognize this trend, Pigeon began offering special educational courses for men on child-rearing. Since then, we have also hosted maternity courses, "prenatal concerts," and other events to ensure that the latest information on child-rearing is always available.

### Tree-Planting Campaign to Commemorate Baby Births

Every year, we hold a tree-planting campaign to commemorate the birth of new babies. In addition to promoting reforestation, the campaigns emphasize the preciousness of newborn life and the importance of raising children to be healthy and strong. The campaigns also seek to foster harmonious interaction between regions, humans, and corporations for future generations.

Since the first tree-planting campaign in 1987, we have held 18 annual campaigns, with a total of around 73,000 babies participating. The tree-planting area, located in Miwamura, Ibaraki Prefecture, has expanded to cover more than 25 hectares.

### Superior Baby Bottles

Pigeon's baby bottles and baby bottle nipples for newborns are widely used in hospitals. We also make special bottles and nipples for babies who have mouth impediments or trouble drinking from normal bottles. Since launching these products several decades ago, we have not raised their prices.



Tree-planting campaign (May 2004)

### ●●● Environmental contribution (over 10 years)

#### Contribution to water resource development

Volume of water saved 29,266m<sup>3</sup>  
Equivalent to 188 swimming pools  
(each 25m x 10m x 1m)

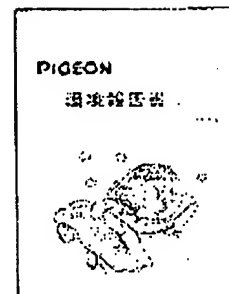
Volume of water purified 29,266m<sup>3</sup>  
Equivalent to 18,035 regular home-use  
water-purification cartridges

#### Erosion prevention

Volume of soil saved 641m<sup>3</sup>  
Equivalent to cone-shaped pile 6.7m high  
and 19.12m in diameter

#### Carbon dioxide absorption/fixation

Volume of CO<sub>2</sub> absorbed/fixated 526t  
Amount of CO<sub>2</sub> emitted by an automobile  
(10km/l fuel efficiency) traveling 2.2 million km  
(equivalent to 56.7 times around the world).



Pigeon Environmental Report  
(Tsurumi plant, April 2004)

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JUN 26 2008

## Corporate Information

## Corporate Data

(As of January 31, 2004)

Company name Pigeon Corporation  
 Address 5-1, Kanda-Tomiyamacho  
 Chiyoda-ku, Tokyo 101-8567  
 Phone +81-3-3262-4111  
 Fax +81-3-3252-9105  
 Website www.pigeon.co.jp  
 Established August 15, 1957  
 Paid-in capital ¥5,199,597 thousand  
 Fiscal year-end January 31  
 Employees 368

## Stock Data

(as of January 31, 2004)

Shares authorized 60 million  
 Shares issued 20,275,581  
 Treasury shares 281,564

Note: Treasury shares include 250,000 shares held for the Corporation's stock option plan.

## Ten Largest Shareholders

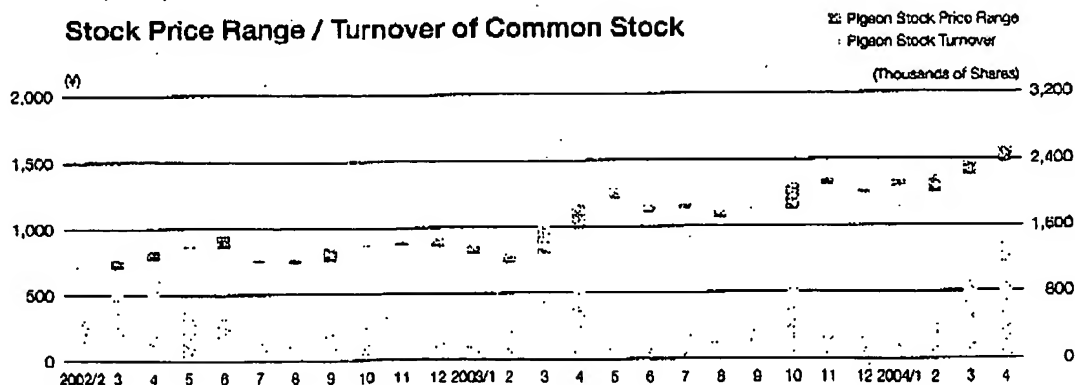
	Shares held (1,000s)	Ownership (%)
Yoichi Nakata	6,249	31.4
The Master Trust Bank of Japan, Ltd.	1,183	5.9
Trust & Custody Services Bank, Ltd.	900	4.5
Fukuyo Co., Ltd.	893	4.5
Japan Trustee Services Bank, Ltd.	738	3.7
Mitsui Asset Trust and Banking Company, Limited	658	2.8
Pigeon Corporation Employees' Stock Ownership Fund	450	2.3
Bank of New York Europe Ltd.	331	1.7
Goldman Sachs International	233	1.2
The Dai-ichi Mutual Life Insurance Company	223	1.1

## Board of Directors, Auditors, and Officers

(As of April 28, 2004)

Chairman and Chief Executive Officer Yoichi Nakata  
 President and Chief Operating Officer Seiichi Matsumura  
 Senior Managing Director Tetsuo Ogawa  
 Managing Director Hiroko Shimada  
 Directors Takashi Kurashima  
 Mitsugu Takahashi  
 Hisashi Katsuki  
 Akio Okoshi  
 Standing Auditors Akiyoshi Ushiki  
 Hiroshi Ota  
 Statutory Auditors Shigeru Sugino  
 Shigeru Nishiyama  
 Managing Officers Yasushi Takashima  
 Tatsuya Sugo  
 Akira Nagasaka  
 Harumi Yamamoto  
 Kazuhiko Ota  
 Kimiyoshi Tanaka  
 Tomoyuki Kozumi

## Stock Price Range / Turnover of Common Stock





**PIGEON CORPORATION****Head office**

5-1, Kanda-Tomiyamacho, Chiyoda-ku, Tokyo 101-8567

Tel: +81-3-3252-4111

+81-3-3252-4113 (Investor Relations)

Fax: +81-3-3252-9105

**RECEIVED  
CENTRAL FAX CENTER****JUN 26 2008****Office**

Ami-machi, Inashiki-gun, Ibaraki

**Distribution centers**

Ami-machi, Inashiki-gun, Ibaraki

Hitachiota-shi, Ibaraki

Kanzakicho, Kanzaki-gun, Hyogo

**Research center**

Yawaharamura, Tsukuba-gun, Ibaraki

**Domestic sales offices**

Sapporo, Sendai, Saitama, Tokyo, Nagoya,

Osaka, Hiroshima, Matsuyama, Fukuoka

**URL <http://www.pigeon.co.jp/>**